



Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Lineal Wall Start kit





EPD-Global

Owner of the declaration:

SG Armaturen AS

Product:

Lineal Wall Start kit

Declared unit:

1 pcs

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR

IBU PCR - Part B for luminaires, lamps, and components for luminaires

Program operator:

EPD-Global

Declaration number:

NEPD-14017-14250

Issue date:

10.11.2025

Valid to:

10.11.2030

EPD software:

LCAno EPD generator ID: 1295664



General information

Product

Lineal Wall Start kit

Program operator:

EPD-Global

Post Box 5250 Majorstuen, 0303 Oslo, Norway

Phone: +47 977 22 020 web: www.epd-global.com

Declaration number:

NEPD-14017-14250

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR IBU PCR - Part B for luminaires, lamps, and components for luminaires

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 pcs Lineal Wall Start kit

Declared unit with option:

A1, A2, A3, A4, A5, C1, C2, C3, C4, D

Functional unit:

1 Lineal Wall Start kit manufactured and installed, including waste treatment at end-of-life.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools. Approval number: NEPDT41.

Third party verifier:

Vito D'Incognito, Take Care International

(no signature required)

Owner of the declaration:

SG Armaturen AS Contact person: Audun Skare Phone: +47 90021243 e-mail: audun.skare@sg-as.no

Manufacturer:

SG Armaturen AS Skytterheia 25 4790 Lillesand, Norway

Place of production:

SG Armaturen production site Odense (Denmark) Egestubben 26 5270 Odense, Denmark

Management system:

Organisation no:

958560931

Issue date:

10.11.2025

Valid to:

10.11.2030

Year of study:

2024

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global. Approval number: NEPDT63

Developer of EPD: Sabrina Loman Hansen

Reviewer of company-specific input data and EPD: Peter Søe Mikkelsen

Approved:

Håkon Hauan, CEO EPD-Global



Product

Product description:

Accessory for Lineal.

Module: Start kit. Cable: 5x0,75mm2 2,5 m.

EAN: 5703821203579.

The EPD also cover the following product:

EAN: 5703821203586 - Lineal Wall Start kit Black

Product specification

Materials	kg	%
Coating materials	0.0065	1.18
Electronic - Connector	0.006	1.09
Electronic - Wire	0.2047	37.20
Metal - Aluminium	0.1361	24.73
Metal - Steel	0.1732	31.47
Metal - Steel low alloy	0.0132	2.40
Plastic - Polyamide	0.00018	0.03271
Plastic - Polycarbonate (PC)	0.0104	1.89
Total	0.5503	100.00
Packaging	kg	%
Packaging - Cardboard	0.15	92.16
Packaging - Paper	0.01	6.05
Packaging - Plastic	0.00	1.80
Total incl. packaging	0.72	100.00

Technical data:

Link to product data on our website:

https://www.sg-as.com/int/en/products/indoor/commercial/surface-and-suspended/lineal-suspended/lineal-wall-start-kit-white

Market:

Nordic + Northwestern Europe

Reference service life, product

The reference service life is not relevant for the start kit.

Reference service life, building or construction works

60 years. Standard service life for buildings to the PCR Part A of EPD Norway.

LCA: Calculation rules

Declared unit:

1 pcs Lineal Wall Start kit

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) can be excluded. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.



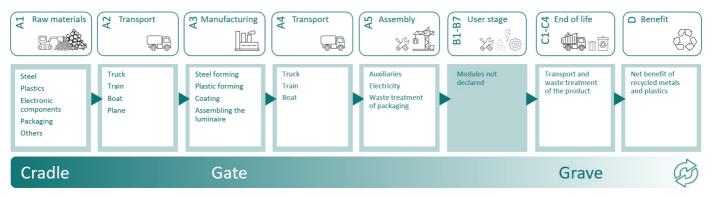
Materials	Source	Data quality	Year
Coating materials	ecoinvent 3.6	Database	2019
Electronic - Connector	ecoinvent 3.6	Database	2019
Electronic - Wire	Material composition + ecoinvent 3.6	Supplier data + database	2019
Metal - Aluminium	Modified ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Metal - Steel low alloy	ecoinvent 3.6	Database	2019
Packaging - Cardboard	ecoinvent 3.6	Database	2019
Packaging - Paper	ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Plastic - Polyamide	ecoinvent 3.6	Database	2019
Plastic - Polycarbonate (PC)	ecoinvent 3.6	Database	2019



System boundaries (X=included, MND=module not declared, MNR=module not relevant)

P	Product stage Construction installation sta				Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurb ishment	Operational energy use	Operational water use	De- construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	C3	C4	D
Χ	Χ	Χ	Χ	Χ	MND	MND	MND	MND	MND	MND	MND	Χ	Χ	Χ	Χ	X

System boundary:



Additional technical information:

Link to Mounting instruction on our website:

 $https://www.sg-as.com/int/en/file/techfile/7OAO/Lineal\%20Wall_User\%20Manual.pdf \\$



LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Module A4 = Transportation is done by truck (1000 km) from the production site in Odense, Denmark to the warehouse in Lillesand, Norway or to the warehouse in Mechelen, Belgium + 800 km for Nordic / Northwestern Europe Market.

Module A5 = Installation is performed in the Nordic / Northwestern Europe Market and done by manual labor, with the use of electrical machines, that fall under the cut-off criteria of 1% and is therefore neglected. Packaging of the final product consist of a corrugated board box.

Module C1 = The de-installation of the product is done by manual labor, with the help of electrical machines. The use of portable electrical devices (e.g., drill) usually have low energy requirements falling under the cut-off-criterion of 1% and is therefore neglected.

Module C2 = Transportation from building site to the waste treatment facility with an average distance of 300km.

Modules C3 and C4 = Waste treatment of the product follows the default values provided in EN 50693, Product Category Rules for life cycle assessments of electronic and electrical products and systems, table G.4. This table specified how different types of raw materials used in A1 will likely be treated during the end-of-life of the product. Waste treatments in C3 include material recycling and incineration with and without energy recovery and fly ash extraction. Disposal in C4 consist of landfilling of different waste fractions and of ashes.

Module D = The recyclability of metals, plastics, and electronic components allows the producers a credit for the net scrap that is produced at the end of a product's life. The benefits from recycling of net scrap are described in formula from EN 15804:2012+A2:2019. Substitution of heat and electricity generated by the incineration with energy recovery of plastic insulation and other parts is also calculated in module D.

Transport from production place to user (A4)	Capacity utilisation	Distance (km)	Fuel/Energy Consumption	Unit	Value
	(incl. return) %	` '	, 53		(Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km) - Europe	36.7 %	1800.00	0.043	l/tkm	77.40
Assembly (A5)	Unit	Value			
Waste, cardboard and paper, to average treatment - A5 including transport (kg)	kg	0.1539			
Waste, plastic, mixture, to average treatment - A5 including transport (kg)	kg	0.003			
Waste, packaging, paper printed, to average treatment (kg) - Global - A5, incl. 85 km transp.	kg	0.0101			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km) - Rest of World	38.8 %	300.00	0.044	l/tkm	13.20
Waste processing (C3)	Unit	Value			
Waste treatment of plastic mixture, incineration with energy recovery and fly ash extraction (kg)	kg	0.05576			
Aluminium to recycling (kg)	kg	0.09527			
Waste treatment of hazardous waste, incineration with fly ash extraction (kg)	kg	0.0065			
Steel to recycling (kg)	kg	0.1495			
Waste treatment per kg used electronic components, manual seperation (kg)	kg	0.2107			
Copper to recycling (kg)	kg	0.06561			
Disposal (C4)	Unit	Value			
Landfilling of ashes from incineration of Plastic mixture, process per kg ashes and residues (kg)	kg	0.00195			
Landfilling of plastic mixture (kg)	kg	0.05576			
Landfilling of aluminium (kg)	kg	0.04083			
Landfilling of ashes from incineration of Hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0.001229			
Landfilling of steel (kg)	kg	0.03736			
Landfilling of copper (kg)	kg	0.04374			
Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of electricity (MJ)	MJ	0.08624			
Substitution of thermal energy, district heating (MJ)	МЈ	1.30			
Substitution of primary aluminium with net scrap (kg)	kg	-0.003525			
Substitution of primary steel with net scrap (kg)	kg	0.09504			
Substitution of primary copper with net scrap (kg)	kg	0.04705			



LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Envir	Environmental impact												
	Indicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D	
	GWP-total	kg CO ₂ - eq	2.65E+00	4.86E-02	4.27E-01	2.11E-01	2.82E-01	0	3.66E-02	1.74E-01	8.66E-03	-1.94E-01	
	GWP-fossil	kg CO ₂ - eq	2.88E+00	4.86E-02	4.08E-01	2.11E-01	2.89E-03	0	3.66E-02	1.74E-01	8.66E-03	-1.93E-01	
	GWP-biogenic	kg CO ₂ - eq	-2.36E-01	1.56E-05	1.81E-02	8.73E-05	2.79E-01	0	1.43E-05	1.18E-04	7.83E-07	-4.52E-04	
	GWP-luluc	kg CO ₂ - eq	5.58E-03	2.82E-05	1.04E-03	7.51E-05	8.96E-07	0	1.34E-05	5.40E-05	8.58E-07	1.69E-04	
٨	ODP	kg CFC11 - eq	1.80E-07	1.05E-08	2.25E-08	4.78E-08	5.75E-10	0	7.96E-09	3.09E-09	6.88E-10	-5.51E-04	
	AP	mol H+ -eq	4.24E-02	1.11E-03	1.47E-03	6.06E-04	1.29E-05	0	1.10E-04	1.88E-04	1.90E-05	-1.92E-02	
-	EP-FreshWater	kg P -eq	3.24E-04	2.62E-07	2.73E-05	1.68E-06	2.23E-08	0	3.43E-07	1.89E-06	4.27E-08	-1.33E-04	
4	EP-Marine	kg N -eq	4.12E-03	2.70E-04	2.86E-04	1.20E-04	4.42E-06	0	2.16E-05	4.15E-05	1.33E-05	-8.77E-04	
4	EP-Terrestial	mol N - eq	6.45E-02	3.00E-03	3.77E-03	1.34E-03	4.60E-05	0	2.41E-04	4.54E-04	7.53E-05	-1.30E-02	
	POCP	kg NMVOC -eq	1.44E-02	7.90E-04	8.65E-04	5.14E-04	1.33E-05	0	9.03E-05	1.18E-04	2.27E-05	-3.75E-03	
	ADP- minerals&metals ¹	kg Sb- eq	1.34E-03	6.82E-07	3.02E-06	5.83E-06	6.58E-08	0	9.82E-07	1.50E-07	1.85E-08	-1.08E-04	
	ADP-fossil ¹	MJ	3.57E+01	6.58E-01	5.38E+00	3.19E+00	3.81E-02	0	5.41E-01	4.34E-01	5.57E-02	-1.59E+00	
<u>%</u>	WDP ¹	m ³	1.63E+02	3.16E-01	6.35E+01	3.08E+00	5.05E-02	0	1.76E-01	1.60E+00	1.22E+00	2.82E+01	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

Remarks to environmental impacts

The product is compliant with the European RoHS Directive 2011/65/EU on Restriction of the use of certain Hazardous Substances in Electrical and Electronic equipment and with the European REACH regulation (EC) no 1907/2006 on Registration, Evaluation, Authorization and Restriction of Chemicals.

[&]quot;Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator



Addi	Additional environmental impact indicators														
Ind	licator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D			
	PM	Disease incidence	2.47E-07	9.75E-10	1.56E-08	1.29E-08	1.90E-10	0	2.37E-09	1.45E-09	3.29E-10	-4.80E-08			
(m)	IRP ²	kgBq U235 -eq	1.15E-01	2.84E-03	2.19E-02	1.39E-02	1.63E-04	0	2.25E-03	1.92E-03	3.47E-04	1.69E-04			
	ETP-fw ¹	CTUe	4.02E+02	4.21E-01	8.71E+00	2.36E+00	5.04E-02	0	4.39E-01	1.07E+00	7.55E+01	-1.80E+02			
44.	HTP-c ¹	CTUh	1.19E-08	0.00E+00	1.74E-10	0.00E+00	1.00E-12	0	0.00E+00	2.80E-11	3.00E-12	-2.89E-09			
26° E	HTP-nc ¹	CTUh	5.01E-07	1.95E-10	6.22E-09	2.58E-09	6.30E-11	0	4.30E-10	6.88E-10	8.20E-11	-1.99E-07			
	SQP ¹	dimensionless	2.18E+01	2.24E-01	8.45E+00	2.23E+00	2.66E-02	0	3.71E-01	8.18E-02	1.26E-01	-2.99E+00			

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

[&]quot;Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

^{1.} The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

^{2.} This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.



Resource	Resource use													
	dicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D		
i, i	PERE	MJ	5.13E+00	6.26E-03	4.84E+00	4.56E-02	6.36E-04	0	6.12E-03	5.13E-02	6.55E-03	-9.98E-01		
4	PERM	MJ	1.40E+00	0.00E+00	0.00E+00	0.00E+00	-1.40E+00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
್ಕ್ಯ	PERT	MJ	6.53E+00	6.26E-03	4.84E+00	4.56E-02	-1.40E+00	0	6.12E-03	5.13E-02	6.55E-03	-9.98E-01		
	PENRE	MJ	3.39E+01	6.58E-01	5.38E+00	3.19E+00	3.81E-02	0	5.41E-01	4.34E-01	5.57E-02	-1.59E+00		
Å	PENRM	MJ	1.88E+00	0.00E+00	0.00E+00	0.00E+00	-1.27E-01	0	0.00E+00	-1.75E+00	0.00E+00	0.00E+00		
IA A	PENRT	MJ	3.58E+01	6.58E-01	5.38E+00	3.19E+00	-8.93E-02	0	5.41E-01	-1.31E+00	5.57E-02	-1.59E+00		
+ 8	SM	kg	2.41E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0.00E+00	3.29E-02		
2	RSF	MJ	9.75E-02	1.92E-04	1.31E-01	1.63E-03	2.09E-05	0	1.20E-04	1.28E-03	1.35E-04	6.85E-03		
	NRSF	MJ	5.16E-02	1.39E-03	9.50E-02	5.84E-03	8.52E-05	0	1.02E-03	0.00E+00	8.21E-05	7.69E-02		
8	FW	m ³	5.53E-02	4.74E-05	1.43E-02	3.41E-04	1.80E-05	0	6.05E-05	4.06E-04	7.34E-05	-2.99E-03		

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"



End of li	End of life - Waste													
Indicator		Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D		
	HWD	kg	2.51E-02	3.02E-05	4.89E-03	1.64E-04	0.00E+00	0	4.89E-05	0.00E+00	4.62E-03	-1.95E-03		
Ū	NHWD	kg	6.53E-01	1.27E-02	2.80E-01	1.55E-01	1.67E-01	0	2.60E-02	6.50E-03	1.81E-01	-9.04E-02		
8	RWD	kg	1.05E-04	4.54E-06	1.47E-05	2.17E-05	0.00E+00	0	3.55E-06	0.00E+00	3.67E-07	2.21E-07		

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life	- Outpu	t flow										
Indica	tor	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D
@ D	CRU	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
\$\	MFR	kg	0.00E+00	0.00E+00	2.74E-01	0.00E+00	1.54E-01	0	0.00E+00	3.10E-01	5.00E-06	-1.29E-03
DF	MER	kg	0.00E+00	0.00E+00	2.39E-02	0.00E+00	1.15E-02	0	0.00E+00	6.23E-02	1.22E-07	-1.70E-04
50	EEE	MJ	0.00E+00	0.00E+00	1.56E-02	0.00E+00	9.38E-03	0	0.00E+00	8.57E-02	7.94E-06	-4.15E-04
DB	EET	MJ	0.00E+00	0.00E+00	2.35E-01	0.00E+00	1.42E-01	0	0.00E+00	1.30E+00	1.20E-04	-6.28E-03

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal "Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

Biogenic Carbon Content											
Indicator	Unit	At the factory gate									
Biogenic carbon content in product	kg C	0.00E+00									
Biogenic carbon content in accompanying packaging	kg C	7.60E-02									

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2



Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Denmark (kWh)	ecoinvent 3.6	338.20	g CO2-eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

No effect on indoor environment

Additional Environmental Information

Α	Additional environmental impact indicators required in NPCR Part A for construction products													
	Indicator	Unit	A1	A2	A3	A4	A5	C1	C2	C3	C4	D		
	GWPIOBC	kg CO ₂ -eq	2.92E+00	4.86E-02	5.35E-01	2.11E-01	2.89E-03	0	3.66E-02	1.74E-01	8.66E-03	-1.35E-01		

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.



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